

## Multiple Benefits Example: Surface Treatment Industry

First Industries, Crissier, Switzerland







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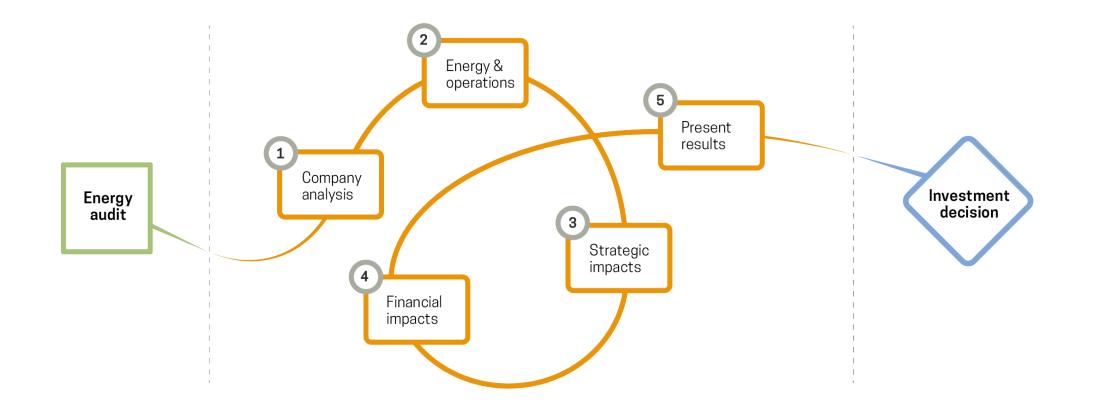
# Replacement of rectifiers

First Industries Crissier, Switzerland Source: Catherine Cooremans, University of Lausanne (with Greenwatt Fribourg) Date: XX-month-year

Catherine Cooremans, UNIL



#### **Multiple Benefits Approach**





## **1. First Industries overview**

First Industries is a company active in surface treatment of metal pieces (hot galvanizing, electrolytic zinc plating, powder coating, nickel plating, chromium plating)

#### Key customer segments, value proposition

Applies any type of surface treatment on the metal parts and products provided by customers. Offers flexibility, quality, reliability and fair prices, and highly-personalized service.





## 2. Energy & operations

#### **Situational analysis**

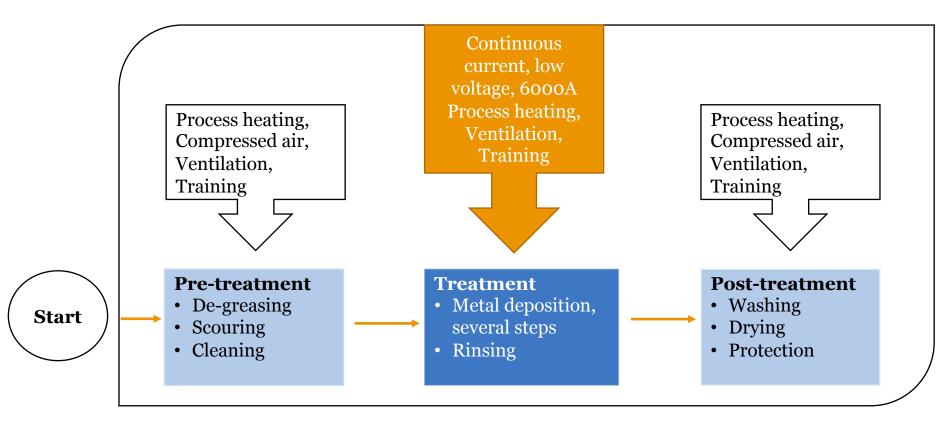
- Rectifiers<sup>1</sup> obsolete > 35 years
- Low performance (50-60%)
- Insufficient capacity → limits number and size of pieces processed simultaneously
- Difficult and expensive to repair

#### **Project description**

- Replace rectifiers with high performance electronic models (85-93%)
- Reduced energy consumption
- Cooling system improvement
- More efficient control system

<sup>1:</sup> A **rectifier**: an electrical device that converts alternating current, which periodically reverses direction, to direct current (DC), which flows in only one direction. The process is known as *rectification*, since it "straightens" the direction of current. (Source: Wikipedia)





**Process analysis: Energy services linked to electrolytic zinc plating process (metals)** 



## Step 2 (cont): Energy analysis

#### **Pre-project**

- No metering available
- Estimated average power of 200 kVA consumed (about 50% of rated power)
- Energy consumption: 630 000 kWh/year

#### **Post-installation**

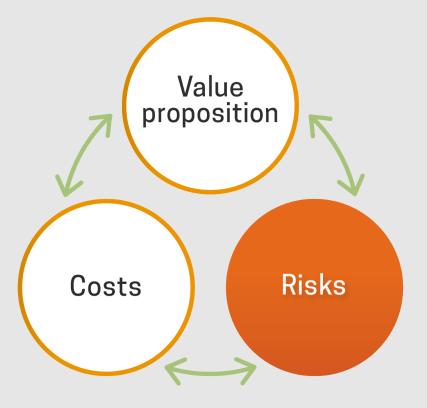
- **10%** improvement
- **63,000 kWh** annual energy consumption savings



#### **Step 3: Strategic analysis**

Costs

- Reduced raw material use (chrome, zinc), less material waste
- Reduced cooling water costs
- Reduced energy costs
- Reduced labour costs (fewer overtime hours, fewer pieces to re-make

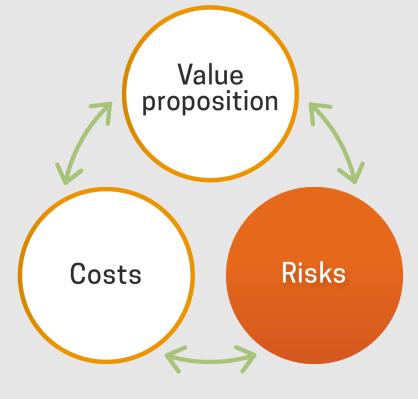




## Step 3: Strategic analysis (cont.)

Costs

- Reduced raw material use (chrome, zinc), less material waste
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Risks

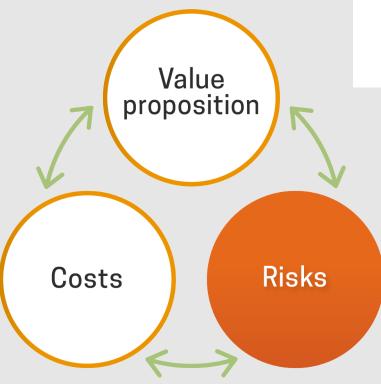
- Lower commercial risk
- Lower legal risk
- Reduced risk of breakdowns and failures
- Reduced CO<sub>2</sub> risk



# Step 3: Strategic analysis (cont.)

Costs

- Reduced raw material use (chrome, zinc), less material waste
- Reduced cooling water costs
- Reduced energy costs
- Reduced labour costs (fewer overtime hours, fewer pieces to re-make



Value proposition

- More stable product quality
- Higher production capacity (higher accuracy)
- Space gain

Risks

- Lower commercial risk
- Lower legal risk
- Reduced risk of breakdowns and failures
- Reduced CO<sub>2</sub> risk



## **Step 4: Financial analysis**

Without Multiple Benefits		All Benefits	
Net present value (NPV)	10,489 CHF	Net present value (NPV)	1,904,476 CHF
Internal rate of return (IRR)	6.9%	Internal rate of return (IRR)	118%
Simple payback	6 years	Simple payback	0.85 years

Investment duration = 8 years (number of years taken into account to compute NPV and IRR) Discount rate 6%



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